

- SOLDERING IAW IPC-J-STD-001 CLASS II AS APPLICABLE.
 CABLE ASSEMBLIES TO BE 100% TESTED FOR CONTINUITY, SHORTS AND INSULATION RESISTANCE (250V @100MOHM MINIMUM)
- IDENTIFICATION: INDENTIFY ON PART THE FOLLOWING INFORMATION FOR EACH PART DELIVERED. UOS PART MARKING ON THE WIRE IS PROHIBITED:

PN: SN-CY009 REV X (REV MARKING PER PO) CAGE CODE: 1HJX9

DATE OF MFGR: MM/YY

USE ADHESIVE LABEL, WHITE WITH BLACK FONT.

7. MANUFACTURE AND INSPECT IAW IPC/WHMA A-620 CLASS 2.

				REF. NUMBER: SN0471				
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Cunr	nlııNe	706 EXECUTIVE I	BLVD.	
DIMENSIONS ARE IN: INCHES TOLERANCES: XX: ± 0.03 .XXX: ± 0.005 ANGULAR: .X*: 1* .XX*: 0.5* BREAK EDGES: .005020 FILLETS: .005020 SUFACE FINISH:	DRAWN	LS	4/13/17	anhi	uduc	E. NY 1098	19	
	CHECKED	TC	4/13/17	TITLE:				
	COMMENTS:			vIPer Secure Telephone Fill Cable				
GEOMETRIC TOLERANCING PER: ASME Y14.5 -2009	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SUPPLYNET, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SUPPLYNET INC. IS PROHIBITED.			SIZE	DWG.	NO.		REV
MATERIAL: SEE DRAWING NOTES				B SN-CY009 A				
FINISH: SEE DRAWING NOTES								
DO NOT SCALE DRAWING	CAGE CO	IHJX9	SCA	LE: NA	WEIGHT:	SHEE	T 1 OF 1	