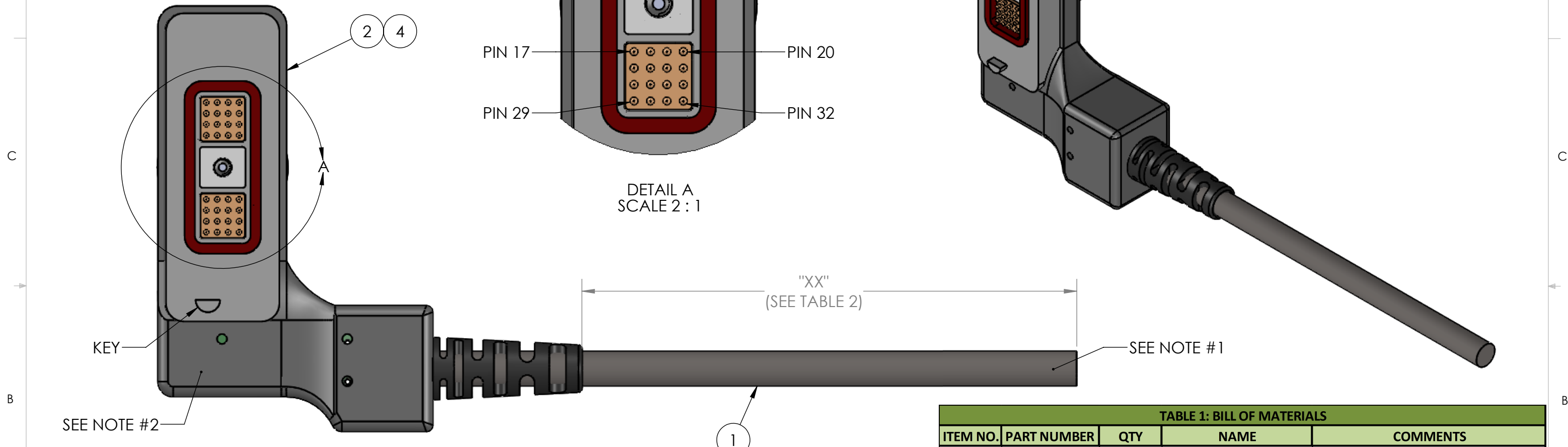


TABLE 2: WIRE LENGTH TABLE		
"-XX" FROM P/N	"XX" DIMENSION (FT.)	TOLERANCE (INCHES)
03	3'	+4.0", -0.0"
06	6'	+8.0", -0.0"
09	9'	+8.0", -0.0"
12	12'	+10.0", -0.0"
15	15'	+10.0", -0.0"
20	20'	+10.0", -0.0"
25	25'	+10.0", -0.0"

REV	DATE	DESCRIPTION OF CHANGE	ENG
C	06/14/18	UPDATED WIRE USED (ITEM #1)	LS



NOTES:

- CABLES: ITEM 1:26 AWG 0.235 NOMINAL DIAMETER POLYURETHANE INSULATION.
- OVERMOLD MATERIAL: 90A POLYETHER-TYPE THERMOPLASTIC POLYURETHANE (TPU).
- JACKET: BLACK MATTE FINISH.
- E33,E34 IS CHASSIS GROUND
- SOLDERING IAW IPC-J-STD-001 CLASS II AS APPLICABLE.
- CABLE ASSEMBLIES TO BE 100% TESTED FOR CONTINUITY AND SHORTS.
- ALL WIRED PINS TO BE TESTED 100% FOR INSULATION RESISTANCE. (150VDC @100 MOHM MINIMUM) EXCLUDE CHASSIS GROUND FROM THIS TEST.
- IDENTIFICATION: BAG AND IDENTIFY ON PACKAGING THE FOLLOWING INFORMATION FOR EACH PART DELIVERED. UOS PART MARKING ON THE WIRE IS PROHIBITED:
PN: TE-32CL-XX REV X (REV MARKING PER PO)
CAGE CODE: 1HJX9
DATE OF MFG: MM/YY
- WIRING FUNCTION: SEE SHEET 2, TABLE 1 AND DRAWING SN0127.
- MANUFACTURE AND INSPECT IAW IPC/WHMA A-620 CLASS 2.

TABLE 1: BILL OF MATERIALS				
ITEM NO.	PART NUMBER	QTY	NAME	COMMENTS
1	51245	As Required	WIRE	C&M PART NUMBER
2	TE-32CL-ASSY	1	CONNECTOR ASSEMBLY	INCLUDES HOUSING, FASTENERS, THUMBWHEEL. PROVIDED BY SUPPLYNET
3	TBD	AR	SOLDER, LEAD FREE	
4	SN0127	1	PCB	RIGHT ANGLE, 32 PIN PCB

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN: INCHES
 TOLERANCES: .XX: ± 0.03
 .XXX: ± 0.005
 ANGULAR: .X°: 1°
 .XX°: 0.5°
 BREAK EDGES: .005 - .020
 FILLETS: .005 - .020
 SURFACE FINISH:
 GEOMETRIC TOLERANCING PER: ASME Y14.5 -2009
 MATERIAL: SEE DRAWING NOTES
 FINISH: SEE DRAWING NOTES
 DO NOT SCALE DRAWING

NAME	DATE
DRAWN TC	09/29/14
CHECKED RJB	09/29/14
COMMENTS:	
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CAGE CODE: 1HJX9	

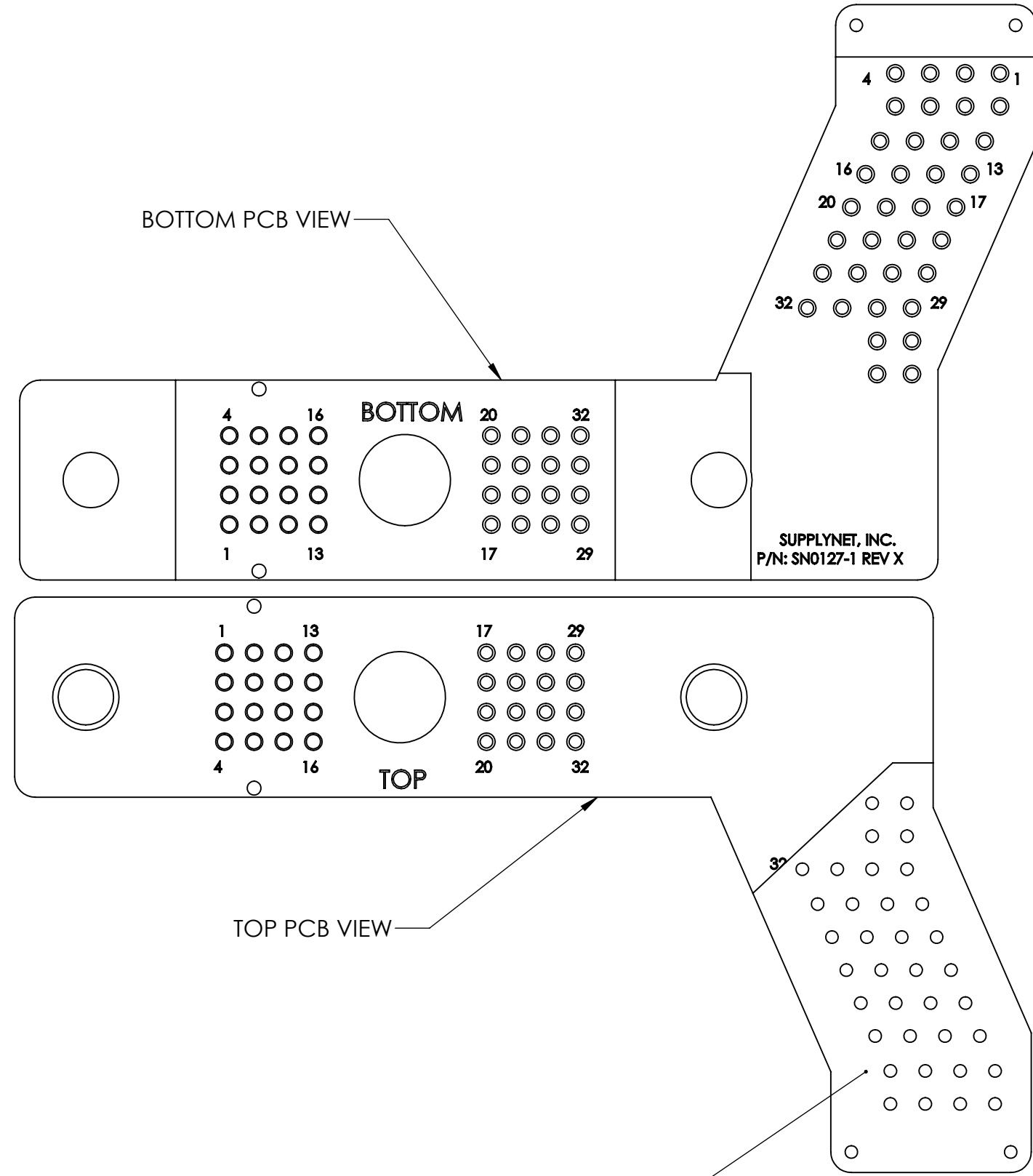
REF. NUMBER: SN0126

SupplyNet 706 EXECUTIVE BLVD.
 SUITE B
 VALLEY COTTAGE, NY 10989

TITLE: AN/PRC-152 WITH 90 DEGREE BEND

SIZE B	DWG. NO. TE-32CL-XX	REV C
SCALE: NA	WEIGHT:	SHEET 1 OF 2

TABLE 1.	
ITEM 1: 12 CONDUCTOR	
PIN NUMBER	WIRE COLOR
13	RED/WHITE
15	RED
16	YELLOW
17	ORANGE/WHITE
18	BROWN/WHITE
19	GREEN/WHITE
20	BLACK/WHITE
21	BROWN
22	ORANGE
23	BLACK
24	YELLOW/WHITE
28	GREEN
E33, E34	BRAIDED SHIELD



REF. NUMBER: SN0126		
SupplyNet 706 EXECUTIVE BLVD. SUITE B VALLEY COTTAGE, NY 10989		
TITLE: AN/PRC-152 WITH 90 DEGREE BEND		
SIZE B	DWG. NO. TE-32CL-XX	REV C
SCALE: NA	WEIGHT:	SHEET 2 OF 2

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