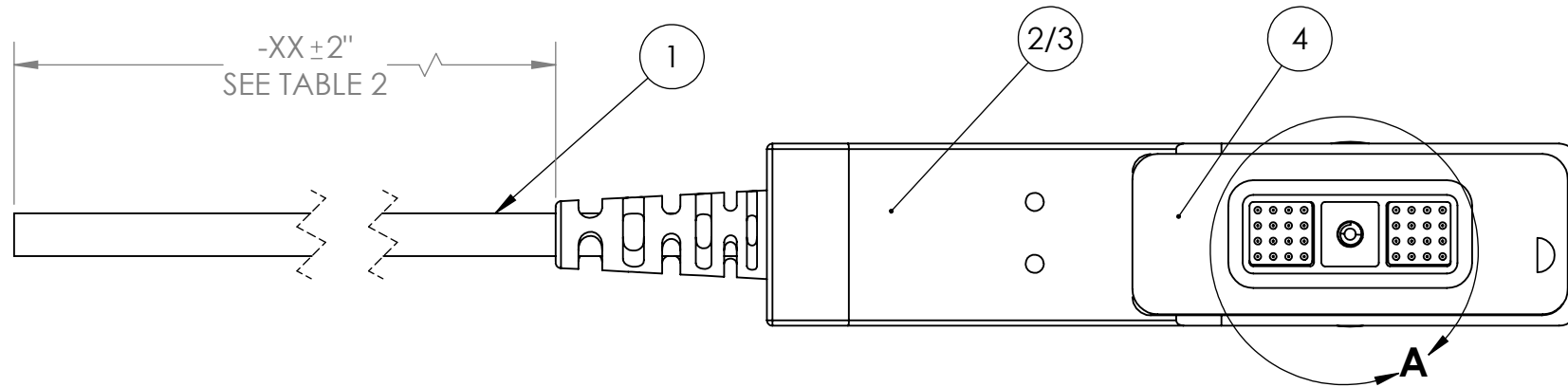
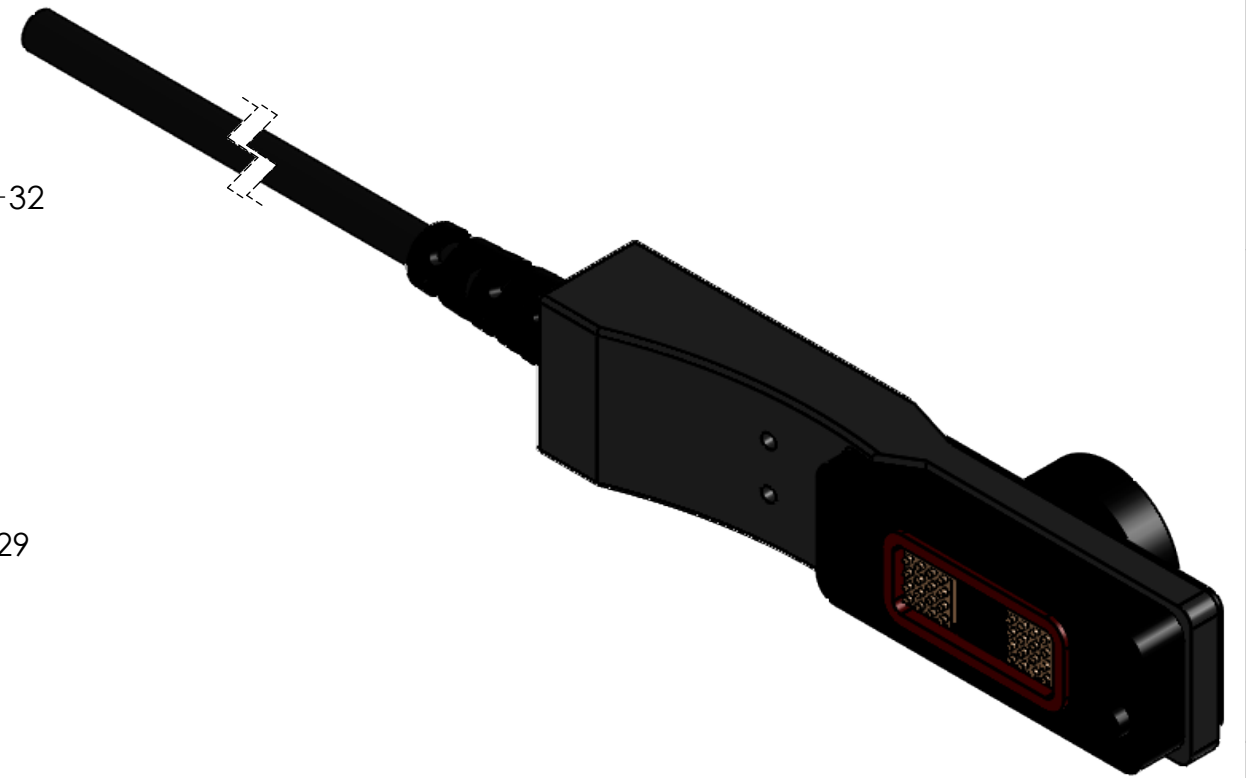
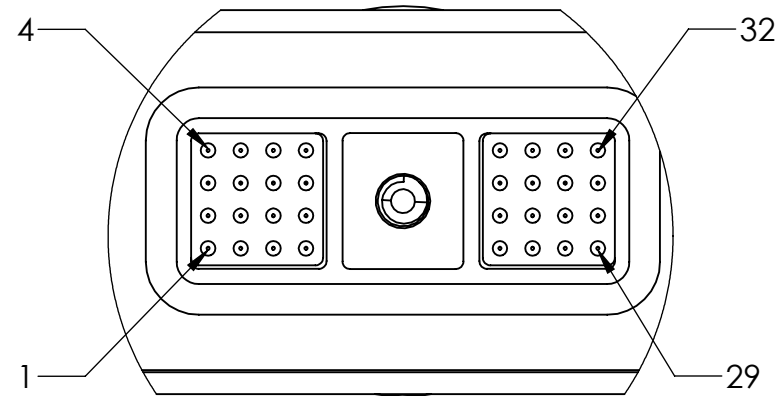


TABLE 1 WIRE RUN	
PIN NO.	COLOR
15	YELLOW
17	RED
18	RED/WHITE
19	BLACK/WHITE
20	GREEN/WHITE
21	BROWN/WHITE
22	ORANGE/WHITE
23	YELLOW/WHITE
28,8	BLACK
30	ORANGE
31	BROWN
32	GREEN
E33	BRAIDED SHEILD

TABLE 2	
-XX	Length in Feet
03	3'
05	5'
06	6'
07	7'
08	8'
10	10'
12	12'
15	15'
18	18'
25	25'
26	26'
30	30'

REV	DATE	DESCRIPTION OF CHANGE	ENG
E	05/28/13	Added 3 foot length to table 2	TC

**DETAIL A
SCALE 2 : 1**



BILL OF MATERIALS				
ITEM NO.	PART NUMBER	QTY	NAME	COMMENTS
1	51245	-xx +/- 2"	WIRE	C&M PART NUMBER
2	1071557	1	PRE-MOLD	C&M PART NUMBER
3	1071558	1	OVER MOLD	C&M PART NUMBER
4	TE-32C-ASSY	1	CONNECTOR ASSEMBLY	INCLUDES HOUSING, FASTENERS, PCB, THUMBWHEEL. PROVIDED BY SUPPLYNET
5	24-7068-7601	AR	SOLDER	

NOTES:

- CABLE: 26 AWG, 12 CONDUCTOR, OD: 0.230 NOMINAL. POLYURETHANE INSULATION. OUTER SHIELD 38 AWG, TIN PLATED COPPER BRAID, 90% COVERAGE. C&M PN 51245.
- PRE-MOLD USING TOOLING PN 1071557
- OVERMOLD USING TOOLING PN 1071558
- OVERMOLD MATERIAL: 90A POLYETHER-TYPE THERMOPLASTIC POLYURETHANE (TPU).
- JACKET: BLACK MATTE FINISH.
- E33,E34 IS CHASSIS GROUND
- SOLDERING IAW IPC-J-STD-001 AS APPLICABLE.
- CABLE ASSEMBLIES TO BE 100% TESTED FOR CONTINUITY, SHORTS AND INSULATION RESISTANCE (250V @100MOHM MINIMUM)
- IDENTIFICATION: BAG AND IDENTIFY ON PACKAGING THE FOLLOWING INFORMATION FOR EACH PART DELIVERED. UOS PART MARKING ON THE WIRE IS PROHIBITED:
PN: TE-32CV-XX REV X (REV MARKING PER PO)
CAGE CODE: 1HJX9
DATE OF MFGR: MM/YY
- WIRING FUNCTION: SEE TABLE 1 AND DRAWING SN0072.
- REFERENCE SUPPLYNET FILE NUMBER SN0074.
- MANUFACTURE AND INSPECT IAW IPC/WHMA A-620 CLASS 2.

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN: INCHES
 TOLERANCES: .XX: ± 0.03
 .XXX: ± 0.005
 ANGULAR: .X°: 1°
 .XX°: 0.5°
 BREAK EDGES: .005 - .020
 FILLETS: .005 - .020
 SURFACE FINISH:
 GEOMETRIC TOLERANCING PER: ASME Y14.5-2009
 MATERIAL: SEE DRAWING NOTES
 FINISH: SEE DRAWING NOTES
 DO NOT SCALE DRAWING

NAME	DATE
DRAWN TC	04/11/16
CHECKED RJB	04/11/16
COMMENTS:	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SUPPLYNET, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SUPPLYNET INC. IS PROHIBITED.	
CAGE CODE: 1HJX9	

PART NUMBER: TE-32CV-XX
SupplyNet 706 EXECUTIVE BLVD.
 SUITE B
 VALLEY COTTAGE, NY 10989

TITLE:
SIDE EXIT PRC-152 PRE-WIRED FOR RS-232 AUDIO-PTT UN-TERMINATED

SIZE	DWG. NO.	REV
B	TE-32CV-XX	F
SCALE: NA	WEIGHT:	SHEET 1 OF 1