

- JACKET: BLACK MATTE FINISH.
- E33,E34 IS CHASSIS GROUND
- SOLDERING IAW IPC-J-STD-001 CLASS III AS APPLICABLE.
- CABLE ASSEMBLIES TO BE 100% TESTED FOR CONTINUITY, SHORTS AND INSULATION RESISTANCE (250V @100MOHM MINIMUM)
- BAG AND TAG AND IDENTIFY THE ITEM AS:

CABLE ASSEMBLY, RADIO 97384-39489-90001-1 MFR-1HJX9

USING CONTRASTING COLOR CHARACTERS IN ACCORDANCE WITH MIL-STD-130.

- WIRING FUNCTION: TABLE 1 WIRE RUN LIST
- MANUFACTURE AND INSPECT IAW IPC/WHMA A-620 CLASS 3.

BILL OF MATERIALS										
ITEM NO.	PART NUMBER	QTY	NAME	COMMENTS						
1	610032S2	185"	32C, 16 PAIR	EQUIV. TO HARRIS 10075-9102-01						
				INCLUDES HOUSING, FASTENERS, PCB,						
2	TE-32C-ASSY	1		THUMBWHEEL. PROVIDED BY						
				SUPPLYNET						
3	SN0072	1	PCB	PC BOARD FOR TE-32C CONNECTOR						

				REF.	NUM	BER:	SN047	' 6	
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Cunr	iliiNo	706 EX	ECUTIVE BL	VD.	
DIMENSIONS ARE IN: INCHES	DRAWN	RJB	04/02/13	anhh	IIYMG		, COTTAGE.I	NY 10989	9
TOLERANCES: .XX: ± 0.03 .XXX: ± 0.005	CHECKED	RJB	04/02/16	TITLE:					
ANGULAR: .X°: 1° .XX°: 0.5°						PRC	:-152		
BREAK EDGES: .005020 FILLETS: .005020	COMMENTS:			32 PIN DATA CABLE, 15 FEET, UNTERMINATED					
SUFACE FINISH:	PROPRIETARY	UNILKIMINATED							
GEOMETRIC TOLERANCING PER: ASME Y14.5 -2009	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SUPPLYNET, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SUPPLYNET INC. IS PROHIBITED.			SIZE	DWG.				REV
MATERIAL: SEE DRAWING NOTES				В	│	-32C	. – Y –	15	⊢
FINISH: SEE DRAWING NOTES					. –		•	. •	
DO NOT SCALE DRAWING	CAGE CO	ODE: 1	HJX9	SCAI	E: NA	WEIGHT	:	SHEET	1 OF 1

SHALL BE TERMINATED TO E33 AND E34. SHIELDING SHALL BE CONTINUOUS OVER E33 AND E34.

SHIELD/DRAIN

COMPONENT 1

SHIELD/DRAIN

COMPONENT 2

** BRAIDED SHIELD AND DRAIN WIRE

** E 33

** E 34

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TC

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