

## MARKING REQUIREMENTS:

- LABEL SHALL BE MARKED IN ACCORDANCE WITH MIL-STD-130.
- LABEL TO BE BLACK POLYOLEFIN HEAT SHRINK WITH WHITE LETTERING.
- LABELS SHALL BE LOCATED WHERE SHOWN.
- LABEL MUST BE MARKED WITH "P2"
- PACKAGING REQUIREMENTS:
  - EACH COMPLETED ASSEMBLY SHALL BE PACKAGED IN A ZIP POLYBAG.
  - CONNECTOR SHALL BE PACKAGED TO PREVENT DAMAGE DURING SHIPPING, BUBBLE WRAP OR PROTECTIVE COVER MUST BE USED.
  - POLYBAG SHALL BE MARKED WITH SUPPLYNET LOGO, PRODUCT QR CODE, PART NUMBER, CAGE CODE, AND LOT NO. PER SN=STD-LBL REQUIREMENTS.
- **WORKMANSHIP REQUIREMENTS:** 
  - MANUFACUTRE TO IAW/WHMA A-620 CLASS 2 REQUIREMENTS.
  - SOLDERING SHALL BE COMPLIANT WITH IAW J-STD-001 AS APPLICABLE.
  - CONNECTOR AND WIRE SHALL BE FREE FROM ANY SCRATCHES, CHIPS, AND DEFECTS.
- INSPECTION REQUIREMENTS:
  - EACH COMPLETED ASSEMBLY TO BE 100% TESTED FOR SHORTS, CONTINUITY, AND JACKET RESISTANCE (250V @ 100MOHM MIN.)
  - INSPECT TO IPC/WHMA A-620 CLASS 2 REQUIREMENTS. В.

| BILL OF MATERIALS |                         |      |  |  |  |  |  |  |  |
|-------------------|-------------------------|------|--|--|--|--|--|--|--|
| ITEM NO.          | PART NO.                | QTY  | NAME/DESCRIPTION                           |  |  |  |  |  |  |
| 1                 | 609-4045-ND             | 1    | CONNECTOR, HD15 FEMALE, SOCKETS            |  |  |  |  |  |  |
| 2                 | M3432-02LHE(2/20)SJ0250 | 121" | CABLE, 2C, AWG 20, SHIELDED, .250 IN. DIA. |  |  |  |  |  |  |

REF NIIMBER SN1137

|  |  |        |           | IXLI .    | 14074               | ADEK. SIN      | 1137                         |       |        |
|--|--|--------|-----------|-----------|---------------------|----------------|------------------------------|-------|--------|
| UNLESS OTHERWISE SPECIFIED:  |  | NAME   | DATE      |           | SupplyNet           |                | DESIGN                       |       |        |
| DIMENSIONS ARE IN: INCHES  | DRAWN  | MOB    | 2/26/2024 | anhhiduci |                     |                | ENGINEERING<br>Manufacturing |       |        |
| TOLERANCES: .XX: ± 0.03<br>.XXX: ± 0.005                                   | CHECKED  | MOB    | 2/26/2024 | TITLE:    |                     |                |                              |       |        |
| ANGULAR: .X°: 1°<br>.XX°: 0.5°<br>BREAK EDGES: .005020<br>FILLETS: .005020 | COMMENTS:  |        |           | D         | AGF                 | R J2 HA<br>CAI |                              | QUI   | ICK    |
| SUFACE FINISH:   | PROPRIETARY AND CONFIDENTIAL   |        |           |           |                     |                |                              |       |        |
| GEOMETRIC TOLERANCING<br>PER: ASME Y14.5 -2009                             | THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SUPPLYNET, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SUPPLYNET INC. IS PROHIBITED. |        | SIZE      | DWG       |                     |                |                              | REV   |        |
| material: See drawing notes  |  |        | B         | SN-       | 987-50              | )02-           | 001                          | В     |        |
| FINISH: SEE DRAWING NOTES  |  |        |           | J . ,     | т. т. ст. ст. ст. Б |                |                              |       |        |
| DO NOT SCALE DRAWING   | CAGE C   | ODE: 1 | IHJX9     | SCAL      | E: NA               | WEIGHT:        |                              | SHEET | 1 OF 1 |
| _  |  |        |           |           |                     |                |                              |       |        |

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